



Arnite® T04 200

PBT

DSM Engineering Plastics

Product Texts

Low Viscosity, Extrusion

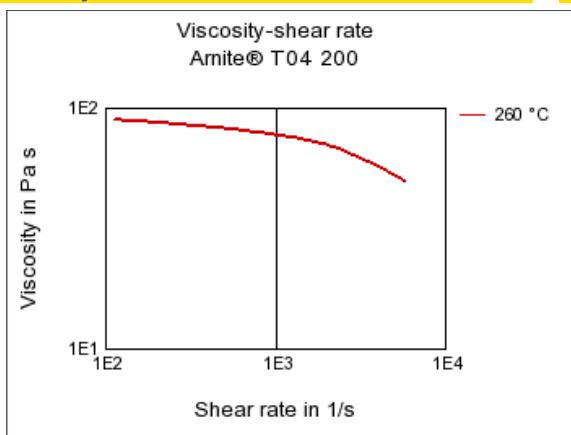
ISO 1043 PBT

[Arnite website](#)

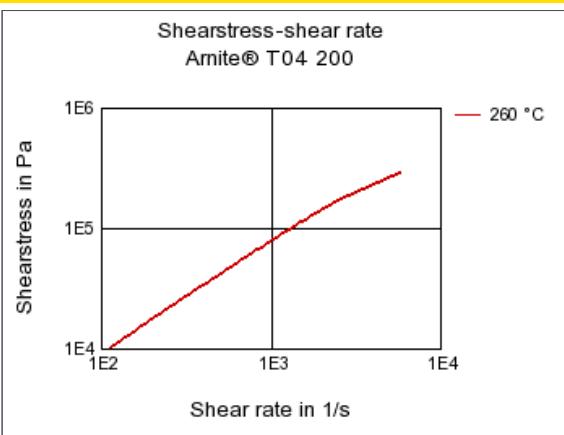
Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Other properties			
ISO Data	Value	Unit	Test Standard
Water absorption	0.45	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62
Density	1300	kg/m ³	ISO 1183

Diagrams

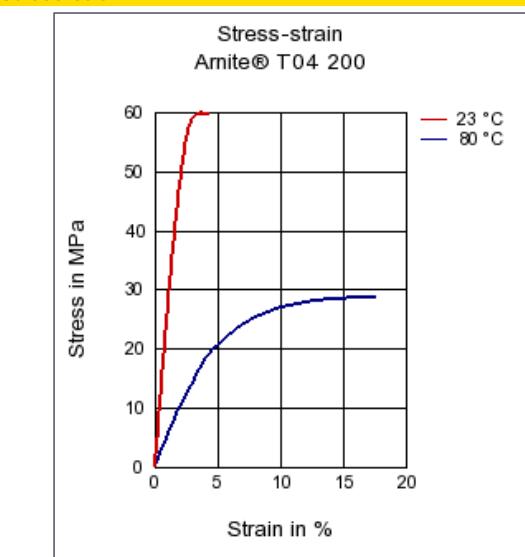
Viscosity-shear rate



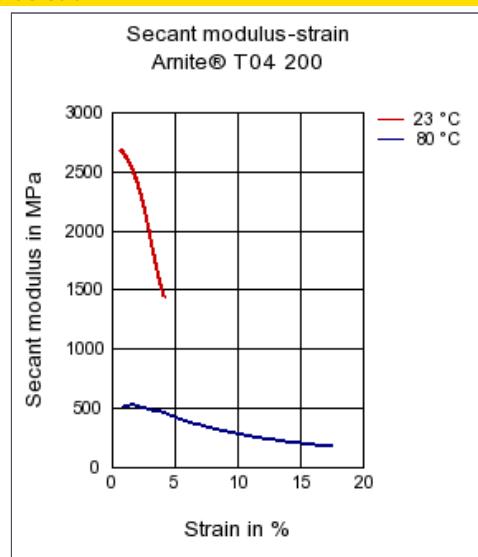
Shearstress-shear rate



Stress-strain



Secant modulus-strain



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Characteristics**Processing**

Other Extrusion

Delivery form

Pellets

Other text information**Injection Molding**Injection Molding Recommendations**Film extrusion**Extrusion Guideline for Arnite T-grades